

Item No.	Size (mm)	OAL length (mm)	Flute Length (mm)
Series1			
DTDDM200200B1BB	2	125	85
DTDDM200250B1BB	2.5	140	95
DTDDM200300B1BB	3	150	100
DTDDM200320B1BB	3.2	155	105
DTDDM200330B1BB	3.3	155	105
DTDDM200350B1BB	3.5	165	115
DTDDM200400B1BB	4	175	120
DTDDM200420B1BB	4.2	175	120
DTDDM200450B1BB	4.5	185	125
DTDDM200500B1BB	5	195	135
DTDDM200550B1BB	5.5	205	140
DTDDM200600B1BB	6	205	140
DTDDM200650B1BB	6.5	215	150
DTDDM200700B1BB	7	225	155
DTDDM200750B1BB	7.5	225	155
DTDDM200800B1BB	8	240	165
DTDDM200850B1BB	8.5	240	165
DTDDM200900B1BB	9	250	175
DTDDM200950B1BB	9.5	250	175
DTDDM201000B1BB	10	265	185
DTDDM201050B1BB	10.5	265	185
DTDDM201100B1BB	11	280	195
DTDDM201150B1BB	11.5	280	195
DTDDM201200B1BB	12	295	205
DTDDM201250B1BB	12.5	295	205
DTDDM201300B1BB	13	295	205

Series2			
DTDDM200300B1LB	3	190	130
DTDDM200320B1LB	3.2	200	135
DTDDM200350B1LB	3.5	210	145
DTDDM200400B1LB	4	220	150
DTDDM200420B1LB	4.2	220	150
DTDDM200450B1LB	4.5	235	160
DTDDM200500B1LB	5	245	170
DTDDM200550B1LB	5.5	260	180
DTDDM200600B1LB	6	260	180
DTDDM200650B1LB	6.5	275	190
DTDDM200700B1LB	7	290	200
DTDDM200750B1LB	7.5	290	200
DTDDM200800B1LB	8	305	210
DTDDM200850B1LB	8.5	305	210
DTDDM200900B1LB	9	320	220
DTDDM200950B1LB	9.5	320	220
DTDDM201000B1LB	10	345	235
DTDDM201050B1LB	10.5	345	235
DTDDM201100B1LB	11	365	250
DTDDM201150B1LB	11.5	365	250
DTDDM201200B1LB	12	375	260
DTDDM201250B1LB	12.5	375	260
DTDDM201300B1LB	13	375	260

Series3			
DTDDM200350B1SLB	3.5	265	180
DTDDM200400B1SLB	4	280	190
DTDDM200420B1SLB	4.2	280	190
DTDDM200450B1SLB	4.5	295	200
DTDDM200500B1SLB	5	315	210
DTDDM200550B1SLB	5.5	330	225
DTDDM200600B1SLB	6	330	225
DTDDM200650B1SLB	6.5	350	235
DTDDM200700B1SLB	7	370	250
DTDDM200750B1SLB	7.5	370	250
DTDDM200800B1SLB	8	390	265
DTDDM200850B1SLB	8.5	390	265
DTDDM200900B1SLB	9	410	280

DIN1869 Straight Shank Twist Drill

※DIN1869 HSS extra long drill bits, fully ground, straight shank, split point.

※For drilling very deep holes in steel/metal when drilling please care for sufficient cooling cutting-speed and drill-feed must be in relation to stability of drill.



Item No.	Size (mm)	OAL length (mm)	Flute Length (mm)
DTDDM200950B1SLB	9.5	410	280
DTDDM201000B1SLB	10	430	295
DTDDM201050B1SLB	10.5	430	295
DTDDM201100B1SLB	11	455	310
DTDDM201150B1SLB	11.5	455	310
DTDDM201200B1SLB	12	480	330
DTDDM201250B1SLB	12.5	480	330
DTDDM201300B1SLB	13	480	330

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Item No.	Size (mm)	OAL length (mm)	Flute Length (mm)
Series1			
DTDDM3500200H1BB	2	125	85
DTDDM3500250H1BB	2.5	140	95
DTDDM3500300H1BB	3	150	100
DTDDM3500320H1BB	3.2	155	105
DTDDM3500330H1BB	3.3	155	105
DTDDM3500350H1BB	3.5	165	115
DTDDM3500400H1BB	4	175	120
DTDDM3500420H1BB	4.2	175	120
DTDDM3500450H1BB	4.5	185	125
DTDDM3500500H1BB	5	195	135
DTDDM3500550H1BB	5.5	205	140
DTDDM3500600H1BB	6	205	140
DTDDM3500650H1BB	6.5	215	150
DTDDM3500700H1BB	7	225	155
DTDDM3500750H1BB	7.5	225	155
DTDDM3500800H1BB	8	240	165
DTDDM3500850H1BB	8.5	240	165
DTDDM3500900H1BB	9	250	175
DTDDM3500950H1BB	9.5	250	175
DTDDM3501000H1BB	10	265	185
DTDDM3501050H1BB	10.5	265	185
DTDDM3501100H1BB	11	280	195
DTDDM3501150H1BB	11.5	280	195
DTDDM3501200H1BB	12	295	205
DTDDM3501250H1BB	12.5	295	205
DTDDM3501300H1BB	13	295	205
Series2			
DTDDM3500300H1LB	3	190	130
DTDDM3500320H1LB	3.2	200	135
DTDDM3500350H1LB	3.5	210	145
DTDDM3500400H1LB	4	220	150
DTDDM3500420H1LB	4.2	220	150
DTDDM3500450H1LB	4.5	235	160
DTDDM3500500H1LB	5	245	170
DTDDM3500550H1LB	5.5	260	180
DTDDM3500600H1LB	6	260	180
DTDDM3500650H1LB	6.5	275	190
DTDDM3500700H1LB	7	290	200
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DTDDM3500950H1LB	9.5	320	220
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DTDDM3501050H1LB	10.5	345	235
DTDDM3501100H1LB	11	365	250
DTDDM3501150H1LB	11.5	365	250
DTDDM3501200H1LB	12	375	260
DTDDM3501250H1LB	12.5	375	260
DTDDM3501300H1LB	13	375	260
Series3			
DTDDM3500350H1SLB	3.5	265	180
DTDDM3500400H1SLB	4	280	190
DTDDM3500420H1SLB	4.2	280	190
DTDDM3500450H1SLB	4.5	295	200
DTDDM3500500H1SLB	5	315	210
DTDDM3500550H1SLB	5.5	330	225
DTDDM3500600H1SLB	6	330	225
DTDDM3500650H1SLB	6.5	350	235
DTDDM3500700H1SLB	7	370	250
DTDDM3500750H1SLB	7.5	370	250
DTDDM3500800H1SLB	8	390	265
DTDDM3500850H1SLB	8.5	390	265
DTDDM3500900H1SLB	9	410	280

DIN1869 Straight Shank Twist Drill

※DIN1869 HSS Co extra long drill bits, fully ground, straight shank, split point.

※Multigrade drill with higher warm hardness durability. With reinforced web and parabolic flute for better chip flow. Especially suitable for medium, long chipping and hard machinable materials.



Power Tool Accessories

Twist Drill

actomaster

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DTDDM3500950H1SLB	9.5	410	280
DTDDM3501000H1SLB	10	430	295
DTDDM3501050H1SLB	10.5	430	295
DTDDM3501100H1SLB	11	455	310
DTDDM3501150H1SLB	11.5	455	310
DTDDM3501200H1SLB	12	480	330
DTDDM3501250H1SLB	12.5	480	330
DTDDM3501300H1SLB	13	480	330

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