

Item No.	Size (mm)	Length(mm)	Steps	Handle Φ (mm)
AM1003120AGT	3-12	66.5	10	6
AM1004120AGT	4-12	66.5	9	6
AM1004200AGT	4-20	75	9	8
AM1004220AGT	4-22	72	10	8
AM1004300AGT	4-30	100	14	10
AM1006300AGT	6-30	93	13	10
AM1006200AGT	6-20	72	8	8
AM1006380AGT	6-38	100	12	10
AM1004320AGT	4-32	89	15	10
AM1005350AGT	5-35	78	13	10
AM1006370AGT	6-37	100	12	10
AM1006380AGT	6-38	100	10	10
AM1006400AGT	6-40	105	16	12
AM1005280AGT	5-28	69	7	10
AM1004390AGT	4-39	107	13	10
AM1005283AGT	5-28.3	72	10	10
AM1007405AGT	7-40.5	110	7	10
AM1003120AGR	3-12	66.5	10	6
AM1004120AGR	4-12	66.5	9	6
AM1004200AGR	4-20	75	9	8
AM1004220AGR	4-22	72	10	8
AM1004300AGR	4-30	100	14	10
AM1006300AGR	6-30	93	13	10
AM1006200AGR	6-20	72	8	8
AM1006380AGR	6-38	100	12	10
AM1004320AGR	4-32	89	15	10
AM1005350AGR	5-35	78	13	10
AM1006370AGR	6-37	100	12	10
AM1006380AGR	6-38	100	10	10
AM1006400AGR	6-40	105	16	12
AM1005280AGR	5-28	69	7	10
AM1004390AGR	4-39	107	13	10
AM1005283AGR	5-28.3	72	10	10
AM1007405AGR	7-40.5	110	7	10
AM1003120AGH	3-12	66.5	10	6
AM1004120AGH	4-12	66.5	9	6
AM1004200AGH	4-20	75	9	8
AM1004220AGH	4-22	72	10	8
AM1004300AGH	4-30	100	14	10
AM1006300AGH	6-30	93	13	10
AM1006200AGH	6-20	72	8	8
AM1006380AGH	6-38	100	12	10
AM1004320AGH	4-32	89	15	10
AM1005350AGH	5-35	78	13	10
AM1006370AGH	6-37	100	12	10
AM1006380AGH	6-38	100	10	10
AM1006400AGH	6-40	105	16	12
AM1005280AGH	5-28	69	7	10
AM1004390AGH	4-39	107	13	10
AM1005283AGH	5-28.3	72	10	10
AM1007405AGH	7-40.5	110	7	10

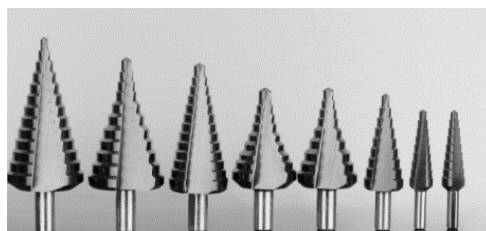
*HSS Co5 is a development of HSS 6542 and contains 5% cobalt which gives improves hardness, wear resistance and red



M35 Step Drills

Item No.	Size (mm)	Length(mm)	Steps	Handle Φ (mm)
AM1003120BGT	3-12	66.5	10	6
AM1004120BGT	4-12	66.5	9	6
AM1004200BGT	4-20	75	9	8
AM1004220BGT	4-22	72	10	8
AM1004300BGT	4-30	100	14	10
AM1006300BGT	6-30	93	13	10
AM1006200BGT	6-20	72	8	8
AM1006380BGT	6-38	100	12	10
AM1004320BGT	4-32	89	15	10
AM1005350BGT	5-35	78	13	10
AM1006370BGT	6-37	100	12	10
AM1006380BGT	6-38	100	10	10
AM1006400BGT	6-40	105	16	12
AM1005280BGT	5-28	69	7	10
AM1004390BGT	4-39	107	13	10
AM1005283BGT	5-28.3	72	10	10
AM1007405BGT	7-40.5	110	7	10
AM1003120BGR	3-12	66.5	10	6
AM1004120BGR	4-12	66.5	9	6
AM1004200BGR	4-20	75	9	8
AM1004220BGR	4-22	72	10	8
AM1004300BGR	4-30	100	14	10
AM1006300BGR	6-30	93	13	10
AM1006200BGR	6-20	72	8	8
AM1006380BGR	6-38	100	12	10
AM1004320BGR	4-32	89	15	10
AM1005350BGR	5-35	78	13	10
AM1006370BGR	6-37	100	12	10
AM1006380BGR	6-38	100	10	10
AM1006400BGR	6-40	105	16	12
AM1005280BGR	5-28	69	7	10
AM1004390BGR	4-39	107	13	10
AM1005283BGR	5-28.3	72	10	10
AM1007405BGR	7-40.5	110	7	10
AM1003120BGH	3-12	66.5	10	6
AM1004120BGH	4-12	66.5	9	6
AM1004200BGH	4-20	75	9	8
AM1004220BGH	4-22	72	10	8
AM1004300BGH	4-30	100	14	10
AM1006300BGH	6-30	93	13	10
AM1006200BGH	6-20	72	8	8
AM1006380BGH	6-38	100	12	10
AM1004320BGH	4-32	89	15	10
AM1005350BGH	5-35	78	13	10
AM1006370BGH	6-37	100	12	10
AM1006380BGH	6-38	100	10	10
AM1006400BGH	6-40	105	16	12
AM1005280BGH	5-28	69	7	10
AM1004390BGH	4-39	107	13	10
AM1005283BGH	5-28.3	72	10	10
AM1007405BGH	7-40.5	110	7	10

*HSS Co5 is a development of HSS 6542 and contains 5% cobalt which gives improves hardness, wear resistance an red



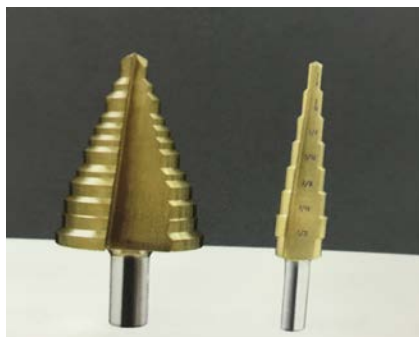
M2 Step Drills

Item No.	Size (mm)	Length(mm)	Steps	Handle Φ (mm)
AM1131612AGT	3/16-1/2	3 1/8	6	1/4
AM1118120AGT	1/8-1/2	3 1/8	13	1/4
AM1114340AGT	1/4-3/4	2 3/4	9	3/8
AM1131678AGT	3/16-7/8	3	12	3/8
AM1114100AGT	1/4-1	2 7/8	8	3/8
AM1114118AGT	1/4-1 3/8	2 7/8	3	3/8
AM1114138AGT	1/4-1 3/8	2 3/4	10	3/8
AM1112000AGT	1/2	2 1/2	1	3/8
AM1178000AGT	7/8	2 1/2	1	3/8

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M35 Step Drills

AM1131612BGH	3/16-1/2	3.125	6	1/4
AM1118120BGH	1/8-1/2	3.125	13	1/4
AM1114340BGH	1/4-3/4	2 3/4	9	3/8
AM1131678BGH	3/16-7/8	3	12	3/8
AM1114100BGH	1/4-1	2.875	8	3/8
AM1114118BGH	1/4-1 3/8	2.875	3	3/8
AM1114138BGH	1/4-1 3/8	2.75	10	3/8
AM1112000BGH	1/2	2.5	1	3/8
AM1178000BGH	7/8	2.5	1	3/8



M2 spiral-flute Step Drills

Item No.	Size (mm)	Length(mm)	Steps	Handle Φ (mm)
AM1203120AGT	3-12	66.5mm	10	6mm
AM1204120AGT	4-12	66.5mm	5	6mm
AM1204120AGT	4-12	66.5mm	9	6mm
AM1204200AGT	4-20	75mm	9	8mm
AM1204220AGT	4-22	72mm	10	8mm
AM1206180AGT	6-18	70mm	7	8mm
AM1204300AGT	4-30	100mm	14	10mm
AM1206300AGT	6-30	93mm	13	10mm
AM1206200AGT	6-20	72mm	8	8mm
AM1206380AGT	6-38	100mm	12	10mm
AM1204320AGT	4-32	89mm	15	10mm
AM1205350AGT	5-35	78mm	13	10mm
AM1206370AGT	6-37	100mm	12	10mm
AM1206380AGT	6-38	100mm	12	10mm
AM1206400AGT	6-40	105mm	16	12mm
AM1205280AGT	5-28	69mm	7	10mm
AM1204390AGT	4-39	107mm	13	10mm
AM1205283AGT	5-28.3	72mm	10	10mm
AM1007405AGT	7-40.5	110mm	7	10mm
AM1203120AGR	3-12	66.5mm	10	6mm
AM1204120AGR	4-12	66.5mm	5	6mm
AM1204120AGR	4-12	66.5mm	9	6mm
AM1204200AGR	4-20	75mm	9	8mm
AM1204220AGR	4-22	72mm	10	8mm
AM1206180AGR	6-18	70mm	7	8mm
AM1204300AGR	4-30	100mm	14	10mm
AM1206300AGR	6-30	93mm	13	10mm
AM1206200AGR	6-20	72mm	8	8mm
AM1206380AGR	6-38	100mm	12	10mm
AM1204320AGR	4-32	89mm	15	10mm
AM1205350AGR	5-35	78mm	13	10mm
AM1206370AGR	6-37	100mm	12	10mm
AM1206380AGR	6-38	100mm	12	10mm
AM1206400AGR	6-40	105mm	16	12mm
AM1205280AGR	5-28	69mm	7	10mm
AM1204390AGR	4-39	107mm	13	10mm
AM1205283AGR	5-28.3	72mm	10	10mm
AM1007405AGR	7-40.5	110mm	7	10mm
AM1203120AGH	3-12	66.5mm	10	6mm
AM1204120AGH	4-12	66.5mm	5	6mm
AM1204120AGH	4-12	66.5mm	9	6mm
AM1204200AGH	4-20	75mm	9	8mm
AM1204220AGH	4-22	72mm	10	8mm
AM1206180AGH	6-18	70mm	7	8mm
AM1204300AGH	4-30	100mm	14	10mm
AM1206300AGH	6-30	93mm	13	10mm
AM1206200AGH	6-20	72mm	8	8mm
AM1206380AGH	6-38	100mm	12	10mm
AM1204320AGH	4-32	89mm	15	10mm
AM1205350AGH	5-35	78mm	13	10mm
AM1206370AGH	6-37	100mm	12	10mm
AM1206380AGH	6-38	100mm	12	10mm
AM1206400AGH	6-40	105mm	16	12mm
AM1205280AGH	5-28	69mm	7	10mm
AM1204390AGH	4-39	107mm	13	10mm
AM1205283AGH	5-28.3	72mm	10	10mm
AM1007405AGH	7-40.5	110mm	7	10mm

※HSS Co5 is a development of HSS 6542 and contains 5% cobalt which gives improves hardness, wear resistance and red



M35 spiral-flute Step Drills

Item No.	Size (mm)	Length(mm)	Steps	Handle Φ (mm)
AM1203120BGT	3-12	66.5mm	10	6mm
AM1204120BGT	4-12	66.5mm	5	6mm
AM1204120BGT	4-12	66.5mm	9	6mm
AM1204200BGT	4-20	75mm	9	8mm
AM1204220BGT	4-22	72mm	10	8mm
AM1206180BGT	6-18	70mm	7	8mm
AM1204300BGT	4-30	100mm	14	10mm
AM1206300BGT	6-30	93mm	13	10mm
AM1206200BGT	6-20	72mm	8	8mm
AM1206380BGT	6-38	100mm	12	10mm
AM1204320BGT	4-32	89mm	15	10mm
AM1205350BGT	5-35	78mm	13	10mm
AM1206370BGT	6-37	100mm	12	10mm
AM1206380BGT	6-38	100mm	12	10mm
AM1206400BGT	6-40	105mm	16	12mm
AM1205280BGT	5-28	69mm	7	10mm
AM1204390BGT	4-39	107mm	13	10mm
AM1205283BGT	5-28.3	72mm	10	10mm
AM1007405BGT	7-40.5	110mm	7	10mm
AM1203120BGR	3-12	66.5mm	10	6mm
AM1204120BGR	4-12	66.5mm	5	6mm
AM1204120BGR	4-12	66.5mm	9	6mm
AM1204200BGR	4-20	75mm	9	8mm
AM1204220BGR	4-22	72mm	10	8mm
AM1206180BGR	6-18	70mm	7	8mm
AM1204300BGR	4-30	100mm	14	10mm
AM1206300BGR	6-30	93mm	13	10mm
AM1206200BGR	6-20	72mm	8	8mm
AM1206380BGR	6-38	100mm	12	10mm
AM1204320BGR	4-32	89mm	15	10mm
AM1205350BGR	5-35	78mm	13	10mm
AM1206370BGR	6-37	100mm	12	10mm
AM1206380BGR	6-38	100mm	12	10mm
AM1206400BGR	6-40	105mm	16	12mm
AM1205280BGR	5-28	69mm	7	10mm
AM1204390BGR	4-39	107mm	13	10mm
AM1205283BGR	5-28.3	72mm	10	10mm
AM1007405BGR	7-40.5	110mm	7	10mm
AM1203120BGH	3-12	66.5mm	10	6mm
AM1204120BGH	4-12	66.5mm	5	6mm
AM1204120BGH	4-12	66.5mm	9	6mm
AM1204200BGH	4-20	75mm	9	8mm
AM1204220BGH	4-22	72mm	10	8mm
AM1206180BGH	6-18	70mm	7	8mm
AM1204300BGH	4-30	100mm	14	10mm
AM1206300BGH	6-30	93mm	13	10mm
AM1206200BGH	6-20	72mm	8	8mm
AM1206380BGH	6-38	100mm	12	10mm
AM1204320BGH	4-32	89mm	15	10mm
AM1205350BGH	5-35	78mm	13	10mm
AM1206370BGH	6-37	100mm	12	10mm
AM1206380BGH	6-38	100mm	12	10mm
AM1206400BGH	6-40	105mm	16	12mm
AM1205280BGH	5-28	69mm	7	10mm
AM1204390BGH	4-39	107mm	13	10mm
AM1205283BGH	5-28.3	72mm	10	10mm
AM1007405BGH	7-40.5	110mm	7	10mm

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Item No.	Size (mm)	Length(mm)	Steps	Handle Φ (mm)
AM1331612AGT	3/16-1/2	3 1/8	6	1/4
AM1318120AGT	1/8-1/2	3 1/8	13	1/4
AM1314340AGT	1/4-3/4	2 3/4	9	3/8
AM1331678AGT	3/16-7/8	3	12	3/8
AM1314100AGT	1/4-1	2 7/8	8	3/8
AM1314118AGT	1/4-1 3/8	2 7/8	3	3/8
AM1314138AGT	1/4-1 3/8	2 3/4	10	3/8
AM1312000AGT	1/2	2 1/2	1	3/8
AM1378000AGT	7/8	2 1/2	1	3/8
AM1331612BGT	3/16-1/2	3 1/8	6	1/4
AM1318120BGT	1/8-1/2	3 1/8	13	1/4
AM1314340BGT	1/4-3/4	2 3/4	9	3/8
AM1331678BGT	3/16-7/8	3	12	3/8
AM1314100BGT	1/4-1	2 7/8	8	3/8
AM1314118BGT	1/4-1 3/8	2 7/8	3	3/8
AM1314138BGT	1/4-1 3/8	2 3/4	10	3/8
AM1312000BGT	1/2	2 1/2	1	3/8
AM1378000BGT	7/8	2 1/2	1	3/8

AM1552500AGT	5-25	84	11	10
AM1563000AGT	6-30	97	13	10
AM1563800AGT	6-38	104	12	10
AM1563050AGT	6-30.5	70	11	10
AM1563700AGT	6-37	102	12	10
AM1593600AGT	9-36	102	12	10
AM15105405AGT	10.5-40.5	107	13	10
AM1574050AGT	7-40.5	115	13	10
AM1552500BGT	5-25	84	11	10
AM1563000BGT	6-30	97	13	10
AM1563800BGT	6-38	104	12	10
AM1563050BGT	6-30.5	70	11	10
AM1563700BGT	6-37	102	12	10
AM1593600BGT	9-36	102	12	10
AM15105405BGT	10.5-40.5	107	13	10
AM1574050BGT	7-40.5	115	13	10

AM16105400AGT	10.5-40(PG7-PG29)	89	11	10
AM16105405AGT	10.5-40.5	102	13	10
AM16060305AGT	6-30.5(PG7-PG21)	73	11	10
AM16105400BGT	10.5-40(PG7-PG29)	89	11	10
AM16105405BGT	10.5-40.5	102	13	10
AM16060305BGT	6-30.5(PG7-PG21)	73	11	10

*HSS Co5 is a development of HSS 6542 and contains 5% cobalt which gives improves hardness, wear resistance and red

M2 spiral-flute Step Drills
M35 spiral-flute Step Drills



M2 spiral-flute Step Drills
M35 spiral-flute Step Drills



M2 spiral-flute Step Drills
M35 spiral-flute Step Drills



Item No.	Size (mm)
AM1710P00AGR	4-12,4-20,4-30
AM1720P00AGR	4-12,4-20,4-32
AM1730P00AGR	4-12,6-20,6-30
AM1740P00AGR	4-12,6-18,14-24
AM1750P00AGR	3-12,4-12,6-20
AM1760P00AGR	4-12,5-25,6-30
AM1770P00AGR	1/8-1/2,3/16-1/2,1/4-3/4
AM1780P00AGR	1/8-1/2,1/4-3/4,3/16-7/8
AM1790P00AGR	1/8-1/2,3/16-7/8,1/4-1/8

AM1710P00BGR	4-12,4-20,4-30
AM1720P00BGR	4-12,4-20,4-32
AM1730P00BGR	4-12,6-20,6-30
AM1740P00BGR	4-12,6-18,14-24
AM1750P00BGR	3-12,4-12,6-20
AM1760P00BGR	4-12,5-25,6-30
AM1770P00BGR	1/8-1/2,3/16-1/2,1/4-3/4
AM1780P00BGR	1/8-1/2,1/4-3/4,3/16-7/8
AM1790P00BGR	1/8-1/2,3/16-7/8,1/4-1/8

Item No.	Size (mm)
AM1810P00AGR	4-12,4-20,4-30
AM1820P00AGR	4-12,4-20,4-32
AM1830P00AGR	4-12,6-20,6-30
AM1840P00AGR	4-12,6-18,14-24
AM1850P00AGR	3-12,4-12,6-20
AM1860P00AGR	4-12,5-25,6-30
AM1870P00AGR	1/8-1/2,3/16-1/2,1/4-3/4
AM1880P00AGR	1/8-1/2,1/4-3/4,3/16-7/8
AM1890P00AGR	1/8-1/2,3/16-7/8,1/4-1/8

AM1810P00BGR	4-12,4-20,4-30
AM1820P00BGR	4-12,4-20,4-32
AM1830P00BGR	4-12,6-20,6-30
AM1840P00BGR	4-12,6-18,14-24
AM1850P00BGR	3-12,4-12,6-20
AM1860P00BGR	4-12,5-25,6-30
AM1870P00BGR	1/8-1/2,3/16-1/2,1/4-3/4
AM1880P00BGR	1/8-1/2,1/4-3/4,3/16-7/8
AM1890P00BGR	1/8-1/2,3/16-7/8,1/4-1/8

3- pcs M2 Step Drills

3- pcs M35 Step Drills



3- pcs M2 spiral-flute Step Drills

3- pcs M35 spiral-flute Step Drills





Item No.	Size (mm)	Length(mm)	Handle Φ (mm)
AM2003140AGR	3-14	58mm	6mm
AM2006200AGR	6-20	63mm	8mm
AM2005200AGR	5-20	75mm	8mm
AM2008200AGR	8-20	68mm	8mm
AM2003225AGR	3-22.5	85mm	8mm
AM2005245AGR	5-24.5	87mm	10mm
AM2016305AGR	16-30.5	79mm	9mm
AM2002640AGR	26-40	86mm	10mm
AM2003310AGR	3-31	102mm	10mm
AM2003650AGR	36-50	89mm	13mm
AM2004061AGR	40-61	98mm	13mm
AM2003140BGR	3-14	58mm	6mm
AM2006200BGR	6-20	63mm	8mm
AM2005200BGR	5-20	75mm	8mm
AM2008200BGR	8-20	68mm	8mm
AM2003225BGR	3-22.5	85mm	8mm
AM2005245BGR	5-24.5	87mm	10mm
AM2016305BGR	16-30.5	79mm	9mm
AM2002640BGR	26-40	86mm	10mm
AM2003310BGR	3-31	102mm	10mm
AM2003650BGR	36-50	89mm	13mm
AM2004061BGR	40-61	98mm	13mm

M2 Sheet Metal Drills

M35 Sheet Metal Drills



Item No.	Size (mm)
AM2301P00AGR	3-14, 6-20, 16-30.5, 3-14, 8-20, 16-30.5
AM2302P00AGR	3-14, 6-20, 16-30.5, 3-14, 8-20, 16-30.5
AM2301P00BGR	3-14, 6-20, 16-30.5, 3-14, 8-20, 16-30.5
AM2302P00BGR	3-14, 6-20, 16-30.5, 3-14, 8-20, 16-30.5
AM2301P00CGR	3-14, 6-20, 16-30.5, 3-14, 8-20, 16-30.5
AM2302P00CGR	3-14, 6-20, 16-30.5, 3-14, 8-20, 16-30.5

3- pcs Sheet Metal Drills

